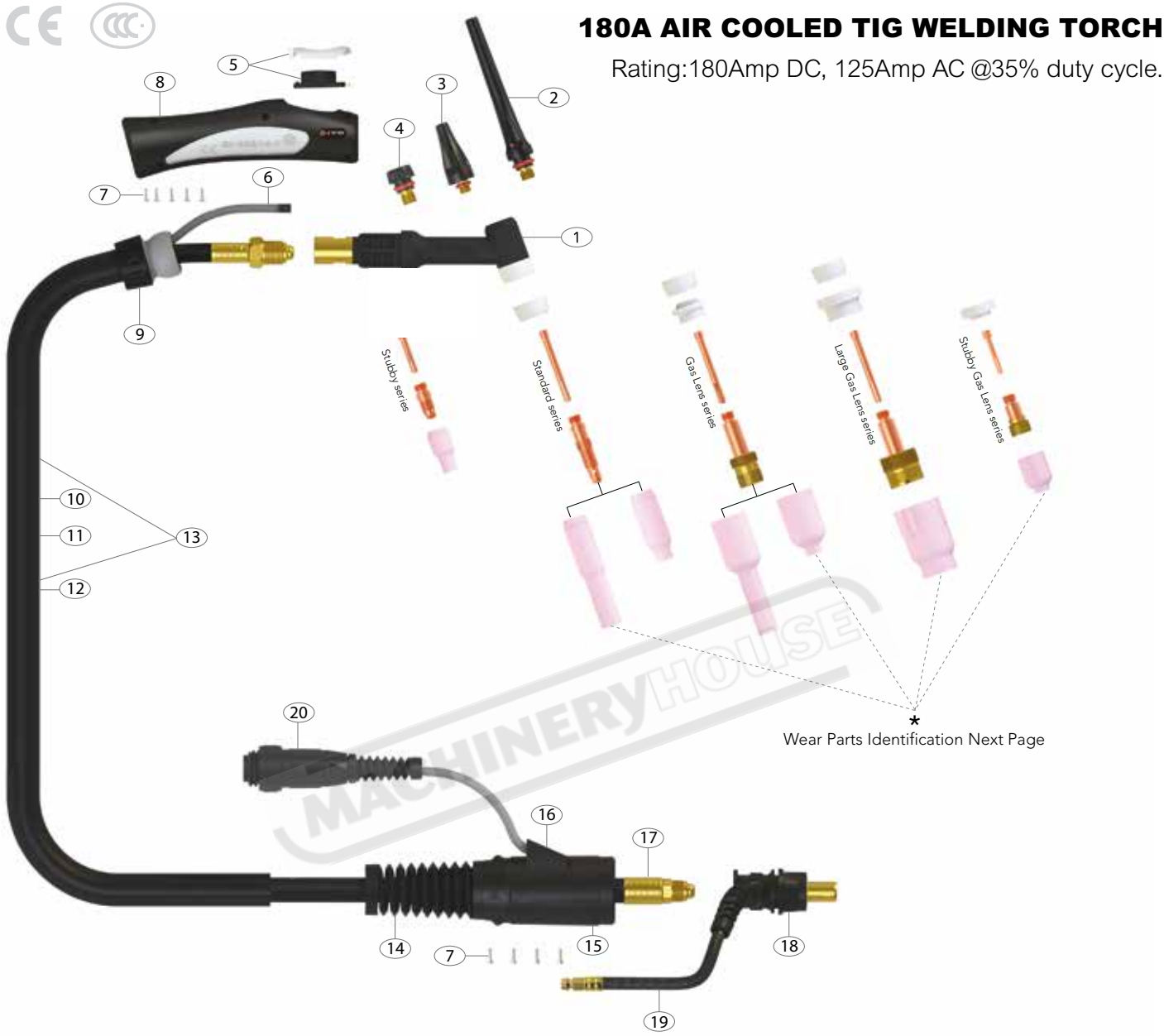
SR26 ERGO TIG TORCH

180A AIR COOLED TIG WELDING TORCH

Rating:180Amp DC, 125Amp AC @35% duty cycle.



MACHINERYHOUSE

Torch Model

Description	Part Number 4m	8m
SR26 Suregrip Tig Torch Package c/w QF Gas Connect	SR-26-4MCP50	SR-26-8MCP50

Spare Parts

	Part Number	Description		Part Number	Description
1	WP26	Torch head	12	UERNCL-32	Neoprene Cover X 3.2mt
	WP26F	Torch head flexible		UERNCL-72	Neoprene Cover X 7.2mt
2	57Y02	Back cap long	13	UERCO200-40	Sheath X 12.5ft Inc Leather Cover
3	57Y03	Medium back cap		UERCO200-80	Sheath X 25ft Inc Leather Cover
4	57Y04	Short back cap	14	USLH26-S	Cable Support Large
5	UER1MS	Momentary Kit	15	USLH26-H	“Surelok “ Housing Large
6	UERSWL4	Trigger Lead 12.5ft	16	USLH26-C	“Surelok “ Housing Cover
	UERSWL8	Trigger Lead 25ft	17	USL46V28AR	Power Cable X 12.5ft “Surelok “ Rubber
7	UERSP1	Screw Pack		USL46V30AR	Power Cable X 25ft “Surelok “ Rubber
8	UERH200	Large Ergo Tig Handle	18	USL3550	“Surelok “ Body & Support
9	UERKJ200	Large Knuckle Joint	19	USL-1-GS4	Gas Supply Hose
10	UERLC200-08	Leather Cover X 0.8mt	20	10004667	7 Pin Plug
11	UERJK200	Jointing Repair Kit			

Standard Front End Parts

Part #	Description
18CG	Cup Gasket

Part #	Description
10N30	Collet Body 1.0mm
10N31	Collet Body 1.6mm
10N32	Collet Body 2.4mm
10N28	Collet Body 3.2mm

Part #	Description
10N49L	Long Alumina Nozzle Ø 8mm #5L
53N48L	Long Alumina Nozzle Ø 10mm #6L
53N47L	Long Alumina Nozzle Ø 11mm #7L

Part #	Description
10N22	Collet 1.0mm
10N23	Collet 1.6mm
10N24	Collet 2.4mm
10N25	Collet 3.2mm

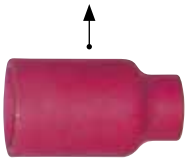
Part #	Description
10N50	Alumina Nozzle Ø 6mm #4
10N49	Alumina Nozzle Ø 8mm #5
10N48	Alumina Nozzle Ø 10mm #6
10N47	Alumina Nozzle Ø 11mm #7
10N46	Alumina Nozzle Ø 13mm #8
10N45	Alumina Nozzle Ø 16mm #10
10N44	Alumina Nozzle Ø 19mm #12

Compact Gas Lens Front End Parts

Part #	Description
54N01	Gas Lens Gasket

Part #	Description
45V25	Gas Lens Body 1.6mm
45V26	Gas Lens Body 2.4mm
45V27	Gas Lens Body 3.2mm

Part #	Description
54N14	Gas lens ceramic 8.0mm
54N15	Gas lens ceramic 7.0mm
54N17	Gas lens ceramic 5.0mm



MACHINERYHOUSE

TR0004-16

RED
ANSI/AWS A5.12-98
ISO 6848 WT20

2% Thoriated: Best stability at medium currents, good arc starts, medium tendency to spit, medium erosion rate.
Commonly used for steel and stainless steel applications

1/16 x 7" (1.6mm x 175mm)
3/32 x 7" (2.4mm x 175mm)
1/8 x 7" (3.2mm x 175mm)

Part #	Description
TR0004-10	1.0mm x 175mm thoriated tungsten electrode 2%
TR0004-16	1.6mm x 175mm thoriated tungsten electrode 2%
TR0004-24	2.4mm x 175mm thoriated tungsten electrode 2%
TR0004-32	3.2mm x 175mm thoriated tungsten electrode 2%

TR0006-16

WHITE
ANSI/AWS A5.12 M-98
ISO 6848 WZ8

.8% Zirconiated: Balls well, handles higher current with less spitting, better arc starts and arc stability than pure tungsten
Commonly used for aluminium applications

1/16 x 7" (1.6mm x 175mm)
3/32 x 7" (2.4mm x 175mm)
1/8 x 7" (3.2mm x 175mm)

Part #	Description
TR0006-10	1.0mm x 175mm zirconiated tungsten electrode 1%
TR0006-16	1.6mm x 175mm zirconiated tungsten electrode 1%
TR0006-24	2.4mm x 175mm zirconiated tungsten electrode 1%
TR0006-32	3.2mm x 175mm zirconiated tungsten electrode 1%

©All rights reserved. No part of this publication may be reproduced, stored in a retrieval system or transmitted by any means, electronic, mechanical, photocopying or otherwise without the prior permission of ©Uniarc® the copyright holder.